

Effective Date: July 29, 2020

CERTIFICATION OF WELDING CONSUMABLE

This is to advise you the Canadian Welding Bureau has witnessed tests on the following :

Company Name:	HOBART BROTHERS LLC, TUBULAR WIRE BUSINESS (PLANT 1)
Electrode Designation:	FABCOR EDGE NI1
Point of Manufacture:	Piqua, Ohio, USA
Standard:	A5.28/A5.28M:2005
Classification:	E55C-Ni1-H4 (E80C-Ni1-H4)
Gas or Flux:	Ar + 5%CO₂ TO 25%CO₂ Ar + 5%O₂
Size (mm):	Min: 1.2 Max: 1.6

Others Details:

In addition, the diffusible hydrogen tests was conducted in accordance with the latest ISO 3690 or AWS A4.3 and within the limits sets by the standard above.

Expiry date: **July 29, 2022**

This certification, may be extended by meeting the check test requirements of the applicable standard and CWB rules.

CANADIAN WELDING BUREAU



Registrar

FABCOREDGENI2025955955

The product certification system operated by the Canadian Welding Bureau most closely resembles that described by ISO/IEC Guide 67, *Conformity assessment — Fundamentals of product certification*, System 5.



Date: January 20, 2020

Effective Date: April 01, 2020

CERTIFICATION OF WELDING CONSUMABLE

This is to advise you the Canadian Welding Bureau has witnessed tests on the following :

Company Name: **HOBART BROTHERS LLC, TUBULAR WIRE BUSINESS
(PLANT 2)**
Electrode Designation: **FABCOR EDGE NI1**
Point of Manufacture: **Troy, Ohio, USA**
Standard: **A5.28/A5.28M:2005**
Classification: **E55C-Ni1-H4 (E80C-Ni1-H4)**
Gas or Flux: **Ar + 5%CO₂ TO 25%CO₂
Ar + 5%O₂**
Size (mm): **Min: 1.2 Max: 1.6**

Others Details:

In addition, the diffusible hydrogen tests was conducted in accordance with the latest ISO 3690 or AWS A4.3 and within the limits sets by the standard above.

Expiry date: **April 1, 2022**

This certification, may be extended by meeting the check test requirements of the applicable standard and CWB rules.

CANADIAN WELDING BUREAU

Registrar

HBTMNI1

The product certification system operated by the Canadian Welding Bureau most closely resembles that described by ISO/IEC Guide 67, *Conformity assessment — Fundamentals of product certification*, System 5.



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